SOPHISTICATED DESIGN FOR THE DISTINGUISHED HOMEOWNER
Whether your home is classic architecture or modern inspiration, copper is the perfect choice for you, with a range of home styles and applications. CopperCraft offers a highly respected portfolio of custom and standard products that are meticulously crafted for performance and appeal. Working directly with you, your architect or home builder, CopperCraft delivers on a promise of unparalleled quality that will distinguish your property for years to come.

DECORATIVE DORMERS
Our artisans bring years of experience into handcrafting distinctive, high quality decorative dormers and skylights. CopperCraft louver dormers ventilate attic areas, while window dormers can be used as skylights for added natural light.

CUPOLAS
Cupolas are handcrafted units that offer a stately touch. Adding a cupola provides a lookout or natural lighting and venting while achieving a distinctive design. CopperCraft Cupolas are designed and assembled to endure strong wind and weather conditions.

CHIMNEY POTS & CAPS
Designed to bring style and function to your project, our chimney pots and caps play an essential part in protecting your chimney from damaging weather and pests. Give your home a custom look with these unique CopperCraft products.
COPPERCRAFT: QUALITY, PERFORMANCE AND DISTINCTION BY DESIGN

ROOF DRAINAGE SYSTEMS
We offer a wide selection of durable and weather resistant roof drainage systems. Our fabrication technique allows us to construct virtually any size and profile, providing the dexterity to fulfill your design vision.

LOUVERS, SOFFIT & VENTS
Available in a wide range of materials and sizes, CopperCraft louvers, soffit and vents provide ventilation and natural lighting, while adding a handsome architectural element.

CONDUCTOR HEADS
Enhance your home’s architectural appeal with CopperCraft conductor heads. Functioning as an overflow for water or ice build up, our conductor heads deliver prominence with personalized embellishments.

METAL ROOF PANELS
Create visual impact with CopperCraft traditional metal roof panels, which include double lock standing seam, flat seam and ornamental diamond designs.

SPIRES & FINIALS
CopperCraft spires add a distinct blend of culture and heritage. Our spires can be modified to receive cable for lightning rod core systems and are available in a wide variety of materials. Choose from our classic options or let us fabricate to your specification.

800-486-2723
CopperCraft dormers are self-contained, pre-fabricated units that require no additional framing and are ready to be set into place. Units include 12 inch wide factory soldered or welded roof flanges to receive slate, standing seam roof panels, shingles, tile, or other roofing materials.

CopperCraft louver dormers allow effective ventilation of attic areas while adding a distinguished look. When used in conjunction with soffit vents or gable vents, they can help reduce cooling costs.

- All dormers meet ASTM 330 and 50 psf.
- Dormers can be supplied with glass in lieu of louvers for light or decorative accents. Standard 1/4” tempered glass and optional 1/2” insulated glass is available.
- Standard and custom designs are available.
- Large dormers include a pre-engineered aluminum frame, plywood substrate and metal cladding.

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

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<thead>
<tr>
<th>Material</th>
<th>16 oz. Copper</th>
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MATERIAL STANDARDS

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<tr>
<td>Steel</td>
<td>ASTM A792/A792m-03</td>
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PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products
WINDOW DORMER
BORDEAUX

LOUVER FREE AREA: 314 SQ. IN.

12" FLANGE SOLDERED WATERTIGHT
5" Ogee trim on wings extend back to roof
CURVED Ogee trim at face of dormer
FACE OF DORMER (BEYOND)
"S" SCROLL EXTENDS BACK 3"

4" FLANGE IN FRONT

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

AVAILABLE: GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY
WINDOW DORMER
CHATEAU

---26"---

4 • FLANGE IN FRONT LOUVER FREE AREA: 44 SQ. IN.

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PATINA COPPER

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

7-03
WINDOW DORMER
COMMORATA

--- 3'-11 1/2" ---

WASHBOARD
INSET PANEL

BRASS PLUME

3' - 9 1/4"

3'-11 1/2"

12" FLANGE SOLDERED
WATERTIGHT

4" FLANGE IN FRONT

1/4" CLEAR
TEMPERED
GLASS

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PATINA COPPER

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

ORDER INFORMATION:
SPECIFY EXACT ROOF PITCH.

ORDER:
GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

7-04
LOUVER DORMER
DE-LEON

AVAILABLE MATERIALS:
COPPER   FREEDOM GRAY COPPER   PREWEATHERED ZINC   PATINA COPPER

INSTALLATION: MARK OPENING IN ROOF DECK OR DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

AVAILABLE: GLASS IS 1/4" TEMPERED IN CLEAR. AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.
LOUVER DORMER
GABLE TOP W/ ARCH

DIMENSIONS AVAILABLE:

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<tr>
<td>36&quot;</td>
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</tbody>
</table>

AVAILABLE MATERIALS:

- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PAINT GRIP STEEL
- PATINA COPPER

LOUVER FREE AREA:

- 18" x 36" 117 SQ. IN.
- 24" x 36" 158 SQ. IN.
- 24" x 48" 236 SQ. IN.
- 30" x 60" 395 SQ. IN.
- 36" x 60" 471 SQ. IN.

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY
LOUVER DORMER
HILLSHIRE

12" FLANGE SOLDERED
WATERTIGHT

3" DEEP LOUVER W/ BUG SCREEN

4" FLANGE IN FRONT

LOUVER FREE AREA:
120 SQ. IN.

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PAINT GRIP STEEL

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
AVAILABLE WITH 1/4" CLEAR TEMPERED GLASS.

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
AVAILABLE WITH 1/4" CLEAR TEMPERED GLASS.

Copper Craft
A EURAMAX COMPANY

7-06
WINDOW DORMER
LA ROCHELLE

12" FLANGE SOLDERED
WATERTIGHT

OGEE TRIM ON WINGS
EXTEND BACK TO ROOF

FACE OF DORMER
(BEYOND)
"S" SCROLL
EXTENDS BACK 3"

SET BACK 1"

4" FLANGE IN FRONT

LOUVER FREE AREA:
375 SQ. IN.

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PATINA COPPER

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY
LOUVER DORMER
MANCHÉ

12" FLANGE SOLDERED WATERTIGHT

1" STANDING SEAM ROOF
1" TUBE ROOF STIFFNERS

APPLIED MULLION ON GLASS EXTERIOR
1/4" CLEAR TEMPERED GLASS
4" FRONT FLANGE

AVAILABLE MATERIALS:
COPPER    FREEDOM GRAY COPPER    PREWEATHERED ZINC    PATINA COPPER

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY
LOUVER DORMER
MARQUIS

- FLANGE SOLDERED
- WATERTIGHT
- FLANGE IN FRONT
- DEEP LOUVER
- W/ BUG SCREEN
- LOUVER FREE AREA: 74 SQ.IN.

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PAINT GRIP STEEL

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
ALSO AVAILABLE WITH WINDOW THAT IS 1/4" CLEAR TEMPERED GLASS.
WINDOW DORMER
MARSEILLE

12" FLANGE SOLDERED
WATERTIGHT

4" FLANGE IN FRONT

1/4" CLEAR TEMPERED
GLASS WINDOW

LOUVER FREE AREA:
233 SQ.IN.

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS. SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY

7-09

REV. 7/14
WINDOW DORMER
MONTICELLO

12" FLANGE SOLDERED
WATERTIGHT

4" FLANGE IN FRONT

OGEE TRIM TO FACE AND ON
WINGS EXTEND BACK TO ROOF
FACE OF DORMER
(BEYOND)

LOUVER FREE AREA:
161 SQ.IN.

AVAILABLE MATERIALS:
COPPER    FREEDOM GRAY COPPER    PATINA COPPER

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING
IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: GLASS IS 1/4" TEMPERED IN CLEAR OR AVAILABLE WITH LOUVERS.
SPECIFY IF RECEIVING INTERIOR FINISH OUT. INSULATION AND DRYWALL
BY OTHERS.

COPPER CRAFT
A EURAMAX COMPANY
WINDOW DORMER
VERSAILLES

12" FLANGE SOLDERED
WATERTIGHT

4" FLANGE IN FRONT

19 1/2" DIA.
WINDOW

3 1/4" CAST
ROSETTE

11 1/2" X 15" CAST
BRASS OR
ALUMINUM PLUME

Louver free area:
85 SQ.IN.

Available materials:
Copper
Freedom Gray Copper
Preweathered Zinc
Patina Copper

Installation:
Mark opening in roof deck on desired course, cut opening in deck. Position dormer over opening and fasten to deck.

Other information:
Specify exact roof pitch.

Other:
Glass is 1/4" tempered in clear. Specify if receiving interior finish out, insulation and drywall by others.

Copper Craft
A EURAMAX COMPANY
LOUVER DORMER
WINGED

DIMENSIONS AVAILABLE:
LOUVER

W  H  DEPTH:

37"  15"  2"

12" FLANGE SOLDERED OR SEALED WATERTIGHT

4" FLANGE IN FRONT

LOUVER W/ BUG SCREEN, SET BACK 1/2" FROM FACE

LOUVER FREE AREA:
62 SQ.IN.

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM  PAINT GRIP STEEL

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
CopperCraft dormers are self-contained, pre-fabricated units that require no additional framing and are ready to be set into place. Units include 12 inch wide factory soldered or welded roof flanges to receive slate, standing seam roof panels, shingles, tile, or other roofing materials.

CopperCraft louver dormers allow effective ventilation of attic areas while adding a distinguished look. When used in conjunction with soffit vents or gable vents, they can help reduce cooling costs.

- Dormers can be supplied with glass in lieu of louvers for light or decorative accents. Standard 1/4” tempered glass and optional 1/2” insulated glass is available.
- Standard dormers and custom designs are available.
- Large dormers include a pre-engineered aluminum frame, plywood substrate and metal cladding.

Manufacturer Description
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

Available Materials
- 16 oz. Copper
- 20 oz. Copper
- Pre-Patina Copper
- Freedom Gray Copper
- Continental Bronze
- Vm Zinc
- Galvanized
- Rhenzink

*Materials vary by profile.

Material Standards
- Copper: ASTM B370
- Pre-Patina Copper: ASTM B370/B882
- Freedom Gray Copper: ASTM A240/A240m
- Continental Bronze: ASTM B370
- Vm Zinc: ASTM B69-11
- Rhenzink: ASTM B69-11
- Galvanized: ASTM B69-08
- Steel: ASTM A792/A792m-03

Product Installation
For specific installation instructions, visit CopperCraft.com/products
The following charts indicate sizes and framing requirements.

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**Requires Stiffener**

- **Seams**
- **Eye Brow**
- **Gable**
- **Round Top**

**Requires Framing**

- **Half Round**
LOUVER DORMER
ARCH TOP

DIMENSIONS AVAILABLE:

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<td>3”</td>
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<tr>
<td>36”</td>
<td>60”</td>
<td>3”</td>
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3” DEEP LOUVER W/ BUG SCREEN
1 1/2” FRAME AROUND LOUVER,
SET BACK 1/2” FROM FACE

12” FLANGE SOLDERED
OR SEALED WATERTIGHT

4” FLANGE IN FRONT

LOUVER FREE AREA:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>LOUVER FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
<td>12”</td>
<td>18”</td>
<td>40 SQ. IN.</td>
</tr>
<tr>
<td>18”</td>
<td>36”</td>
<td>128 SQ. IN.</td>
</tr>
<tr>
<td>24”</td>
<td>36”</td>
<td>181 SQ. IN.</td>
</tr>
<tr>
<td>24”</td>
<td>48”</td>
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</tr>
<tr>
<td>30”</td>
<td>60”</td>
<td>434 SQ. IN.</td>
</tr>
<tr>
<td>36”</td>
<td>60”</td>
<td>529 SQ. IN.</td>
</tr>
</tbody>
</table>

AVAILABLE MATERIALS:

- COPPER
- FREEDOM GRAY COPPER
- PATINA COPPER
- PREWEATHERED ZINC
- PAINT GRIP STEEL
- PREFINISHED ALUMINUM/STEEL

INSTALLATION: MARK OPENING IN ROOF DECK ON DESIRED COURSE.
CUT OPENING IN ROOF DECK, POSITION DORMER OVER OPENING
AND FASTEN TO DECK.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
LOUVER DORMER
BUTTERFLY

12" FLANGE SOLDERED OR SEALED WATERTIGHT

2" DEEP LOUVER W/ BUG SCREEN
LOUVER SET BACK 1"

4" FLANGE IN FRONT

LOUVER FREE AREA:
8.5 SQ.IN.

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PATINA COPPER
PAINT GRIP STEEL PREFINISHED ALUMINUM/STEEL

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

6-03
LOUVER DORMER
EYEBROW

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>LOUVER DEPTH</th>
</tr>
</thead>
<tbody>
<tr>
<td>24'</td>
<td>9&quot;</td>
<td>2&quot;</td>
</tr>
<tr>
<td>36'</td>
<td>12&quot;</td>
<td>2&quot;</td>
</tr>
<tr>
<td>48'</td>
<td>15&quot;</td>
<td>3&quot;</td>
</tr>
<tr>
<td>54'</td>
<td>18&quot;</td>
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<tr>
<td>72'</td>
<td>24&quot;</td>
<td>3&quot;</td>
</tr>
<tr>
<td>90'</td>
<td>30&quot;</td>
<td>4&quot;</td>
</tr>
</tbody>
</table>

LOUVERS W/ BUG SCREEN
SET BACK FROM FACE

12" FLANGE SOLDERED
OR SEALED WATERTIGHT

4" FLANGE IN FRONT

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREFINISHED ALUMINUM/STEEL
- PREWEATHERED ZINC
- PAINT GRIP STEEL
- PATINA COPPER

MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

SPECIFY EXACT ROOF PITCH.

INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

6-04
LOUVER DORMER
GABLE

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>W</th>
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<td>4&quot;</td>
</tr>
<tr>
<td>96&quot;</td>
<td>48&quot;</td>
<td>4&quot;</td>
</tr>
</tbody>
</table>

LOUVERS W/ BUG SCREEN
SET BACK FROM FACE

12" FLANGE SOLDERED
OR SEALED WATERTIGHT

4" FLANGE IN FRONT

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM/STEEL  PAINT GRIP STEEL

LOUVER FREE AREA:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>AREA</th>
</tr>
</thead>
<tbody>
<tr>
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<td>42&quot;</td>
<td>289 SQ. IN.</td>
</tr>
<tr>
<td>96&quot;</td>
<td>48&quot;</td>
<td>420 SQ. IN.</td>
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</tbody>
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INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

6-05
**Louver Dormer**

**Gable Top**

**Dimensions Available:**

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>Louver Depth</th>
</tr>
</thead>
<tbody>
<tr>
<td>18”</td>
<td>36”</td>
<td>3”</td>
</tr>
<tr>
<td>24”</td>
<td>36”</td>
<td>3”</td>
</tr>
<tr>
<td>24”</td>
<td>48”</td>
<td>3”</td>
</tr>
<tr>
<td>30”</td>
<td>60”</td>
<td>3”</td>
</tr>
<tr>
<td>36”</td>
<td>60”</td>
<td>3”</td>
</tr>
</tbody>
</table>

**Available Materials:**

- Copper
- Freedom Gray Copper
- Prefinished Aluminum/Steel
- Preweathered Zinc
- Paint Grip Steel
- Patina Copper

**Louver Free Area:**

- 18” x 36” = 138 SQ. IN.
- 24” x 36” = 176 SQ. IN.
- 24” x 48” = 254 SQ. IN.
- 30” x 60” = 384 SQ. IN.
- 36” x 60” = 461 SQ. IN.

**Installation:**

Mark opening in roof deck on desired course. Cut opening in deck. Position dormer over opening and fasten to deck.

**Order Information:** Specify exact roof pitch.

**Other:** Includes insect screen of compatible material.

---

**CopperCraft**

A EURAMAX COMPANY

---

6–06
LOUVER DORMER
HALF ROUND

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>LOUVER DEPTH</th>
</tr>
</thead>
<tbody>
<tr>
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<td>3&quot;</td>
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<tr>
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<td>3&quot;</td>
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<td>60&quot;</td>
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<td>4&quot;</td>
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<td>72&quot;</td>
<td>36&quot;</td>
<td>4&quot;</td>
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<tr>
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<td>42&quot;</td>
<td>4&quot;</td>
</tr>
<tr>
<td>96&quot;</td>
<td>48&quot;</td>
<td>4&quot;</td>
</tr>
</tbody>
</table>

12" FLANGE SOLDERED OR SEALED WATERTIGHT

4" FLANGE IN FRONT

LOUVER BLADES W/ BUG SCREEN, SET BACK FROM FACE

LOUVER FREE AREA:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>LOUVER FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
<td>18&quot;</td>
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<tr>
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<tr>
<td>96&quot;</td>
<td>48&quot;</td>
<td>754 SQ. IN.</td>
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AVAILABLE MATERIALS:

- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM/STEEL
- PAINT GRIP STEEL

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

6-07

REV. 7/14
LOUVER DORMER
ROUND TOP

DIMENSIONS AVAILABLE:

W   H   DEPTH:
12"  18"  3"
18"  36"  3"
24"  36"  3"
24"  48"  3"
30"  60"  3"
36"  60"  3"

12" FLANGE SOLDERED
OR SEALED WATERTIGHT

3" DEEP LOUVER W/ BUG
SCREEN, SET BACK 1/2"
FROM FACE

4" FLANGE IN FRONT

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER
PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM/ STEEL  PAINT GRIP STEEL

INSTALLATION:
MARK OPENING IN ROOF DECK ON DESIRED COURSE. CUT OPENING
IN DECK. POSITION DORMER OVER OPENING AND FASTEN TO DECK.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

6-08
CopperCraft Louvers

BRIEF PRODUCT SPECIFICATION

CopperCraft louvers are an effective way to add ventilation, decreasing cooling costs in warmer months. CopperCraft’s louvers can be tailored to fit a wide variety of applications for residential and commercial projects.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.
- Drainable louver blades are available in square and rectangular profiles.

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

<table>
<thead>
<tr>
<th>Material</th>
<th>Gauge</th>
</tr>
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<tbody>
<tr>
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<td>Steel</td>
</tr>
<tr>
<td>20 oz. Copper</td>
<td>Steel</td>
</tr>
<tr>
<td>Patina Copper</td>
<td>Steel</td>
</tr>
<tr>
<td>Vm Zinc</td>
<td>Steel</td>
</tr>
<tr>
<td>Aluminum</td>
<td>Steel</td>
</tr>
<tr>
<td>Galvanized</td>
<td>Steel</td>
</tr>
<tr>
<td>Rhenzink</td>
<td>Steel</td>
</tr>
</tbody>
</table>

*MATERIAL STANDARDS

- Copper: ASTM B370
- Pre-Patina Copper: ASTM B370/B882
- Freedom Gray Copper: ASTM A240/A240m
- Continental Bronze: ASTM B370
- Vm Zinc: ASTM B69-11, ASTM B69-08
- Rhenzink: ASTM B69-11, ASTM B69-08
- Aluminum: ASTM A792/A792m-03
- Galvanized: ASTM A653/A653m-11

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products
LOUVER SECTION

INSECT SCREEN

1 1/2"
3"
5/8"
1/4"
1 1/2"
3"

4"
3/4"
3/8"
1 1/2"
4"

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

8–01
LOUVER ARCHTOP

DIMENSIONS AVAILABLE: W × H

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
<td>18&quot;</td>
<td>24&quot;</td>
<td>122.9 SQ. IN.</td>
</tr>
<tr>
<td>18&quot;</td>
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</tr>
<tr>
<td>24&quot;</td>
<td>36&quot;</td>
<td>261.7 SQ. IN.</td>
</tr>
<tr>
<td>24&quot;</td>
<td>48&quot;</td>
<td>365.4 SQ. IN.</td>
</tr>
</tbody>
</table>

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM/STEEL
- PAINT GRIP STEEL

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2” FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
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<tr>
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<td>15&quot;</td>
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</tr>
<tr>
<td>72&quot;</td>
<td>24&quot;</td>
<td>368.1 SQ. IN.</td>
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</tbody>
</table>

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM/STEEL
- PAINT GRIP STEEL

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
LOUVER GABLE

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>W</th>
<th>H</th>
<th>FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
<td>24&quot;</td>
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<tr>
<td>36&quot;</td>
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</tr>
<tr>
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<td>36&quot;</td>
<td>384.6 SQ. IN.</td>
</tr>
</tbody>
</table>

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM/ STEEL  PAINT GRIP STEEL

WEIGHT: VARIRES
INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.
OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.
LOUVER
HALF ROUND

DIMENSIONS AVAILABLE:  W  H  FREE AREA:
18"  9"   20 SQ. IN.
24"  12"  54.6 SQ. IN.
36"  18"  142.4 SQ. IN.
48"  24"  270.9 SQ. IN.
60"  30"  439.9 SQ. IN.
72"  36"  649.8 SQ. IN.

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM/ STEEL  PAINT GRIP STEEL

WEIGHT: VARIRES
INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.
OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.
OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY
LOUVER
octagonal

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>DIA</th>
<th>FREE AREA</th>
</tr>
</thead>
<tbody>
<tr>
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<td>32.8 SQ. IN.</td>
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<tr>
<td>18&quot;</td>
<td>81.6 SQ. IN.</td>
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<tr>
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<td>151.1 SQ. IN.</td>
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<tr>
<td>36&quot;</td>
<td>351.9 SQ. IN.</td>
</tr>
<tr>
<td>48&quot;</td>
<td>634.5 SQ. IN.</td>
</tr>
</tbody>
</table>

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM
- PAINT GRIP STEEL

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2” FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY
LOUVER RECTANGLE

DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>Width (W)</th>
<th>Height (H)</th>
<th>Free Area</th>
</tr>
</thead>
<tbody>
<tr>
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<tr>
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<tr>
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AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM/STEEL
- PAINT GRIP STEEL

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

8–05

REV. 7/14
DIMENSIONS AVAILABLE:

<table>
<thead>
<tr>
<th>DIA</th>
<th>FREE AREA</th>
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<tbody>
<tr>
<td>12&quot;</td>
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<tr>
<td>18&quot;</td>
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<tr>
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AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER
- PREFINISHED ALUMINUM/STEEL
- PAINT GRIP STEEL

WEIGHT: VARIES

INSTALLATION: USE IN VERTICAL APPLICATION ONLY. LOUVER IS SOLDERED WATERTIGHT AROUND FLANGE. OPENING SHOULD BE 1/2" LARGER THAN LOUVER ALL AROUND.

OTHER INFORMATION: ABOVE DIMENSIONS DO NOT INCLUDE 1-1/2" FLANGE.

OTHER: INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
8-06
## Dimensions Available:

<table>
<thead>
<tr>
<th>W (in)</th>
<th>H (in)</th>
<th>Free Area (sq. in)</th>
</tr>
</thead>
<tbody>
<tr>
<td>18</td>
<td>24</td>
<td>122.9</td>
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<tr>
<td>18</td>
<td>36</td>
<td>200.6</td>
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<td>24</td>
<td>36</td>
<td>261.7</td>
</tr>
<tr>
<td>24</td>
<td>48</td>
<td>365.4</td>
</tr>
</tbody>
</table>

## Available Materials:

- Copper
- Freedom Gray Copper
- Preweathered Zinc
- Patina Copper
- Prefinished Aluminum/Steel
- Paint Grip Steel

## Weight:

Varies

## Installation:

Use in vertical application only. Louver is soldered watertight around flange. Opening should be 1/2" larger than louver all around.

## Other Information:

Above dimensions do not include 1-1/2" flange.

Includes insect screen of compatible material.

---

CopperCraft

A EURAMAX COMPANY
CopperCraft offers a quality line of standard cupolas to fit a wide variety of projects. These standard models can be constructed with either louvers or glazing windows, depending on your desired function.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.

MANUFACTURER DESCRIPTION
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS
- 16 oz. Copper
- 20 oz. Copper
- Steel
- Patina Copper
- Vm Zinc
- Aluminum
- Galvanized
- Rhenzink

*Materials vary by profile.

MATERIAL STANDARDS
- Copper
  - ASTM B370
- Pre-Patina Copper
  - ASTM B370/B882
- Freedom Gray Copper
  - ASTM A240/A240m
- Continental Bronze
  - ASTM B370
- Vm Zinc
  - ASTM B69-11
  - ASTM B69-08
- Rhenzink
  - ASTM B69-11
  - ASTM B69-08
- Aluminum
  - ASTM B209-6
- Galvanized/Galvaneal
  - ASTM A653/A653m-11
- Steel
  - ASTM A792/A792m-03

PRODUCT INSTALLATION
For specific installation instructions, visit CopperCraft.com/products

Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all types of projects.

CopperCraft.com
800.486.2723
OCTAGONAL DESIGN

8 1/4" X 18" LOUVERS

INSECT SCREEN

TYTICAL LOUVER CROSS SECTION

OPTIONAL ROOF CUT IF DESIRED

FREE AREA: 429 SQ. IN.

AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PAINT GRIP STEEL

WEIGHT:

50 lbs. +/-

INSTALLATION:

1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION:

SPECIFY EXACT ROOF PITCH.

OTHER:

AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

3-01
CUPOLA NEWCASTLE

FREE AREA: 97.5 SQ. IN.
 ON LOUVER MODEL

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER

WEIGHT:
30 lbs. +/-

INSTALLATION:
1. FRAME CURB ON ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
NEWCASTLE CUPOLA IS STANDARD WITH RECESSED PANELS.
AVAILABLE WITH WINDOWS, LOUVERS OR SOLID BACK.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.
CUPOLA
PATRIOT

FREE AREA: 116 SQ. IN.

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

INSTALLATION:
1. FRAME CURB ON ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

OTHER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
AVAILABLE WITH WINDOWS, LOUVERS OR SOLID BACK.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.
CUPOLA
PICCADILLY

PLAN VIEW

4" SPUN SPHERE

FREE AREA: 208 SQ. IN.

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PAINT GRIP STEEL

WEIGHT: 40 lbs. +/-

INSTALLATION:
1. FRAME CURB ON ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING PROVIDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

OTHER:
AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

3-05
CUPOLA PIONEER

COPPER ARROW WEATHERVANE
(OTHER W.V. STYLES AVAILABLE)

<table>
<thead>
<tr>
<th>2&quot; SPUN SPHERE</th>
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</thead>
<tbody>
<tr>
<td>23(\frac{1}{2})</td>
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<table>
<thead>
<tr>
<th>2&quot; SPUN SPHERE</th>
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<tbody>
<tr>
<td>3&quot;</td>
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</table>

<table>
<thead>
<tr>
<th>3&quot; SPUN SPHERE</th>
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<tr>
<td>22&quot;</td>
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<table>
<thead>
<tr>
<th>2&quot; DEEP LOUVERS</th>
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<tbody>
<tr>
<td>12&quot;</td>
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<table>
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<table>
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</table>

<table>
<thead>
<tr>
<th>INSECT SCREEN</th>
</tr>
</thead>
</table>

| TYPICAL LOUVER CROSS SECTION |

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

FREE AREA: 112 SQ. IN.

WEIGHT: 30 lbs. +/-

INSTALLATION:
1. FRAME CURB TO ROOF DECK.
2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING PROVIDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB.
5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION:
SPECIFY EXACT ROOF PITCH.

OTHER:
AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY
3-06
CUPOLA RANKIN

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC PAINT GRIP STEEL

WEIGHT: 50 lbs. +/-
INSTALLATION:
1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.
OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY
FREE AREA: 429 SQ. IN. MIN. DEPENDING ON ROOF SLOPE
858 SQ. IN. FOR FLAT BOTTOM

AVAILABLE MATERIALS
COPPER    FREEDOM GRAY COPPER    PREWEATHERED ZINC    PAINT GRIP STEEL

WEIGHT: 50 lbs. +/-

INSTALLATION: 1. FRAME CURB ON ROOF DECK. 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.
CUPOLA
STABLE

OCTAGONAL DESIGN

INSECT SCREEN

TYPICAL LOUVER CROSS SECTION

7"W X 14"T LOUVERED SECTIONS

FREE AREA: 336 SQ. IN

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PAINT GRIP STEEL

WEIGHT:  50 lbs. +/-

INSTALLATION:  1. FRAME CURB TO ROOF DECK.  2. BUTT LAST ROOF COURSE TO CURB.
  3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
  4. SET CUPOLA OVER CURB.  5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

OTHER:  BASE: EIGHT EQUAL SIDES.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL PROVIDED WITH MOUNTING BRACKETS
CUPOLA
VICTORIAN

HEXAGONAL BASE

SPUN METAL SPIRE

CAST BRASS ROSETTES

AVAILABLE WITH GLASS OR 2” LOUVERS

FREE AREA: VARIES ON EACH DIFFERENT ROOF SLOPE

718 SQ. IN. FOR FLAT BOTTOM

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PREWEATHERED ZINC

WEIGHT: 50 lbs. +/-

INSTALLATION: 1. FRAME CURB ON ROOF DECK, 2. BUTT LAST ROOF COURSE TO CURB.
3. INSTALL BASE FLASHING INCLUDED (SOME FIELD CUTTING REQUIRED).
4. SET CUPOLA OVER CURB. 5. ATTACH CUPOLA USING FASTENERS PROVIDED.

ORDER INFORMATION: SPECIFY EXACT ROOF PITCH.
CALL FOR PRICING ON PITCHES 12 IN 12 OR GREATER

OTHER: AVAILABLE WITH WINDOWS OR LOUVERS.
INCLUDES INSECT SCREEN OF COMPATIBLE MATERIAL ON LOUVER MODEL.

COPPER CRAFT
A EURAMAX COMPANY

3–09
CopperCraft chimney pots and caps play an essential part in protecting chimneys from damaging weather and pests. Our products are building code compliant and are approved for use with leading fireplace manufacturers. These products add an attractive architectural touch.

- Standard chimney pots and caps are available in a range of sizes.
- Hand-crafted units shipped ready to install.
- Standard and custom designs are available.

MANUFACTURER DESCRIPTION
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

<table>
<thead>
<tr>
<th>Material</th>
<th>16 oz. Copper</th>
<th>20 oz. Copper</th>
<th>Patina Copper</th>
<th>Vm Zinc</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>16 oz. Copper</td>
<td>20 oz. Copper</td>
<td>Patina Copper</td>
<td>Vm Zinc</td>
</tr>
</tbody>
</table>

*M. materials vary by profile.

MATERIAL STANDARDS

<table>
<thead>
<tr>
<th>Material</th>
<th>Standard</th>
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<tbody>
<tr>
<td>Copper</td>
<td>ASTM B370</td>
</tr>
<tr>
<td>Pre-Patina Copper</td>
<td>ASTM B370/B882</td>
</tr>
<tr>
<td>Freedom Gray Copper</td>
<td>ASTM A240/A240m</td>
</tr>
<tr>
<td>Continental Bronze</td>
<td>ASTM B370</td>
</tr>
<tr>
<td>Vm Zinc</td>
<td>ASTM B69-11</td>
</tr>
<tr>
<td>Rhenzink</td>
<td>ASTM B69-11</td>
</tr>
<tr>
<td>Aluminum</td>
<td>ASTM B209-6</td>
</tr>
<tr>
<td>Galvanized/Galvaneal</td>
<td>ASTM A653/A653m-11</td>
</tr>
<tr>
<td>Steel</td>
<td>ASTM A792/A792m-03</td>
</tr>
</tbody>
</table>

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products
CHIMNEY CAPS
THE ASPEN

COPPER STAMPED SCREEN

FASTENER OF COMPATIBLE MATERIAL

SHIM AS REQUIRED
1/4" CLEARANCE

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

INSTALLATION:
1. SET CHIMNEY CAP OVER CHIMNEY.  2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

OTHER INFORMATION:
PROVIDE SIZE AND SHAPE OF CHIMNEY. DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE. TOP TO BE REMOVABLE FOR CLEANING AND MAINTENANCE.

COPPER CRAFT
A EURAMAX COMPANY
CHIMNEY CAPS
THE LIBERTY

AVAILABLE MATERIALS:
COPPER        FREEDOM GRAY COPPER        ALUMINUM

INSTALLATION:
1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

OTHER INFORMATION:
PROVIDE SIZE AND SHAPE OF CHIMNEY. DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE. TOP TO BE REMOVABLE FOR CLEANING AND MAINTENANCE.
CHIMNEY CAPS
THE TUSCAN

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

INSTALLATION: 1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 3" VERTICAL SIDE.

OTHER INFORMATION: PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE AVAILABLE WITH OPTIONAL BIRD SCREEN.

COPPER CRAFT
A EURAMAX COMPANY
13-03
AVAILABLE MATERIALS:
COPPER    FREEDOM GRAY COPPER    ALUMINUM

INSTALLATION: 1. SET CHIMNEY CAP OVER CHIMNEY. 2. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONRY ANCHORS TO 2" VERTICAL SIDE.

OTHER INFORMATION: PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE.
CUSTOMER TO FIELD CUT BASE FOR FLUE.
CHIMNEY CAPS
CUT OUT INSTRUCTIONS

AVAILABLE MATERIALS:
| COPPER  | FREEDOM GRAY COPPER | ALUMINUM |

INSTALLATION:
1. SET FIELD FABRICATED FLUE COLLAR OVER FLUE.
2. LOCATE/ CUT OUT FLUE OPENING IN CHIMNEY CAP (SHOULD ALLOW 1/2" AROUND FOR CLEARANCE).
3. PUT SEALANT ON COLLAR AND SET CHIMNEY CAP OVER CHIMNEY.
4. FASTEN WITH STAINLESS STEEL FASTENERS OR MASONARY ANCHORS TO VERTICAL SIDES.

OTHER INFORMATION:
PROVIDE SIZE AND SHAPE OF CHIMNEY.
DIMENSIONS SHOWN ARE STANDARD. OTHER SIZES AVAILABLE

COPPER CRAFT
A EURAMAX COMPANY

13–05
CopperCraft offers a variety of spires. All spires have a hollow base and can be modified to receive copper cable for lightning arresting systems. We have a wide variety of spun parts on hand to mix and match, forming many different spire configurations. Custom units can also be spun to match an original design.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.

MANUFACTURER DESCRIPTION
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

<table>
<thead>
<tr>
<th>Material</th>
<th>16 oz. Copper</th>
<th>20 oz. Copper</th>
<th>Patina Copper</th>
<th>Vm Zinc</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>Copper</td>
<td>20 oz. Copper</td>
<td>Aluminum</td>
<td>Galvanized</td>
</tr>
</tbody>
</table>

*Materials vary by profile.

MATERIAL STANDARDS

<table>
<thead>
<tr>
<th>Material</th>
<th>ASTM Code</th>
<th>Description</th>
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<tbody>
<tr>
<td>Copper</td>
<td>ASTM B370</td>
<td>Copper sheet and strip for building materials</td>
</tr>
<tr>
<td>Pre-Patina Copper</td>
<td>ASTM B370/B882</td>
<td>Pre-patina copper sheet and strip for building materials</td>
</tr>
<tr>
<td>Freedom Gray Copper</td>
<td>ASTM A240/A240m</td>
<td>Revere’s exacting internal specifications</td>
</tr>
<tr>
<td>Continental Bronze</td>
<td>ASTM B370</td>
<td>Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.</td>
</tr>
<tr>
<td>Vm Zinc</td>
<td>ASTM B69-11</td>
<td>Architectural zinc type 1</td>
</tr>
<tr>
<td>Rhenzink</td>
<td>ASTM B69-11</td>
<td>Architectural zinc type 1</td>
</tr>
<tr>
<td>Aluminum</td>
<td>ASTM B69-08</td>
<td>Standard spec for rolled zinc</td>
</tr>
<tr>
<td>Steel</td>
<td>ASTM A792/A792m-03</td>
<td>Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process.</td>
</tr>
</tbody>
</table>

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products
AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  22 lbs.

INSTALLATION:  SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY
10-01
SPIRE
THE CAPE COD

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  7 lbs.
INSTALLATION:  SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

10–02
SPIRE
THE CAPTIVA

1'-10 1/4"
3'-1 3/8"

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  4 LBS. +/-

INSTALLATION:  SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

10-03
SPIRE
THE CAROUSEL

PLAN VIEW

SQUARE BASE FOR VARIABLE
ROOF SITUATIONS, CURB SHOULD
BE 11 3/4" X 11 3/4" IN PLAN VIEW

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 15 lbs.
INSTALLATION: SEAL THE MOUNTING BRACKETS (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.
SPIRE
THE CLARDY

PLAN VIEW

AVAILABLE WITH ANY
APPLIED LETTER OF
ALPHABET

48OZ COPPER FLAG
IN FIXED POSITION

3/4" DIAMETER PIPE

SQUARE PARTS

8" BALL

SQUARE PARTS

9 1/4"

9 1/4"

5 3/4"

7 3/8"

18 1/4"

23 3/4"

19"

10"

AVAILAIBLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 30 lbs.
OTHER: PIPE TO EXTEND 12" PAST SPIRE.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS. FASTEN PIPE TO STRUCTURE.

COPPER CRAFT
A EURAMAX COMPANY

10-05
**SPIRE THE DUKE**

**PLAN VIEW**

***PLEASE SPECIFY ROOF SLOPE***

**AVAILABLE MATERIALS:**

<table>
<thead>
<tr>
<th>Copper</th>
<th>Freedom Gray Copper</th>
<th>Aluminum</th>
</tr>
</thead>
</table>

**Weight:** 25 LBS.

**Other:** Pipe to extend 12" past spire.

**Installation:** Fasten through 12" roof flange with fasteners provided. Seal with sealant for a watertight installation. Fasten pipe to structure.
SPIRE
THE HIGHLAND

1/8" ROUTER CUT
STARPOINT

4" BALL

BASE IS AVAILABLE IN SQUARE, ROUND, & OCTAGON

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 9 lbs.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

CopperCraft
A EURAMAX COMPANY

10–07
*** PLEASE SPECIFY ROOF SLOPE

**AVAILABLE MATERIALS:**

- **COPPER**
- **FREEDOM GRAY COPPER**
- **ALUMINUM**

**WEIGHT:** 20 lbs.

**OTHER:** PIPE TO EXTEND 12" PAST SPIRE.

**INSTALLATION:** FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION. FASTEN PIPE TO STRUCTURE.

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SPIRE
THE LAUREL

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER

WEIGHT: 6 LBS.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.
SPIRE
THE LORRAINE

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  20 LBS. +/-
OTHER:  OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS. PROVIDE EXACT ROOF SLOPE.
INSTALLATION:  FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION.

COPPER CRAFT
A EURAMAX COMPANY

10-10
SPIRE
THE MADRID

PLAN VIEW

1" BALL

14 1/2"

TAPERED SHEET METAL CONE

5" BALL

2 1/4"

SPUN PART

4"

7"

BASE IS AVAILABLE IN SQUARE, ROUND, & OCTAGON

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER

WEIGHT: 11 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY

10–11
SPIRE THE MARTINIQUE

1/2" DIAMETER AIR TERMINAL

SPUN PART

6" BALL

SPUN PART

10" BALL

SPUN PART

BOX HEIGHT VARIES PER ROOF SLOPE

SQUARE BASE

AVAILABLE MATERIALS:

<table>
<thead>
<tr>
<th>COPPER</th>
<th>FREEDOM GRAY COPPER</th>
<th>ALUMINUM</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEIGHT:</td>
<td>30 LBS. +/-</td>
<td></td>
</tr>
<tr>
<td>OTHER:</td>
<td>OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS.</td>
<td></td>
</tr>
<tr>
<td>INSTALLATION:</td>
<td>FASTEN THROUGH 12&quot; ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION.</td>
<td></td>
</tr>
</tbody>
</table>

COPPER CRAFT
A EURAMAX COMPANY
SPIRE
THE MINI CAPE COD

AVAILABLE MATERIALS:
<table>
<thead>
<tr>
<th>COPPER</th>
<th>FREEDOM GRAY COPPER</th>
<th>ALUMINUM</th>
</tr>
</thead>
<tbody>
<tr>
<td>WEIGHT:</td>
<td>7 lbs.</td>
<td></td>
</tr>
<tr>
<td>INSTALLATION:</td>
<td>SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.</td>
<td></td>
</tr>
</tbody>
</table>
SPIRE
THE MINI VASE

1/2" DIAMETER
AIR TERMINAL

2" BALL

1/2" DIAMETER ROD

SPUN PARTS

SQUARE BASE

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 8 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.
AVAILABLE MATERIALS:

<table>
<thead>
<tr>
<th>COPPER</th>
<th>FREEDOM GRAY COPPER</th>
<th>ALUMINUM</th>
</tr>
</thead>
</table>

WEIGHT: 15 LBS. +/-

INSTALLATION: PIPE TO FASTEN TO STRUCTURE.

COPPER CRAFT
A EURAMAX COMPANY

10-15
SPIRE
THE NEWARK

1/2" DIAMETER AIR TERMINAL

3" BALL

SPUN PART

10" BALL

SPUN PART

BOX HEIGHT VARIES DEPENDING ON ROOF SLOPE

SQUARE BASE

VARIES DEPENDING ON ROOF SLOPE

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  10 LBS. +/-
OTHER:  OTHER BASE OPTIONS AVAILABLE FOR VARIOUS ROOF CONDITIONS.
INSTALLATION:  FASTEN THROUGH 12" ROOF FLANGE WITH FASTENERS PROVIDED. SEAL WITH SEALANT FOR A WATERTIGHT INSTALLATION.
**SPIRE**

**THE NICODEMUS**

![Plan View Diagram](image)

**Available Materials:**

<table>
<thead>
<tr>
<th>Material</th>
<th>Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>10 lbs.</td>
</tr>
<tr>
<td>Freedom Gray Copper</td>
<td>+/−</td>
</tr>
<tr>
<td>Aluminum</td>
<td></td>
</tr>
</tbody>
</table>

**Installation:**

Seal the mounting bracket (provided) to the roof surface for a watertight installation. Set spire base over mounting bracket and attach using fasteners provided. Specify roof slope for brackets.

---

**CopperCraft**

A EURAMAX COMPANY
SPIRE
THE PINNACLE

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 6 lbs.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A
WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND
ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY
## SPIRE
### THE STARPOINT

<table>
<thead>
<tr>
<th>AVAILABLE MATERIALS:</th>
<th>COPPER</th>
<th>FREEDOM GRAY COPPER</th>
<th>ALUMINUM</th>
</tr>
</thead>
</table>

**WEIGHT:** 6 lbs.

**INSTALLATION:** Seal the mounting bracket (provided) to the roof surface for a watertight installation. Set spire base over mounting bracket and attach using fasteners provided. Specify roof slope for brackets.

---

**PLAN VIEW**

- 5 1/4" SQUARE BASE
- 6" BALL
- STARPOINT CRESTING

Dimensions:
- 20 1/2"
- 35°
- 6"
SPIRE
THE SUSSEX

6" BALL

13 1/2"

2'-0"

1 1/2"

6 1/2"

2 1/2"

1'-8"

1'-8"

PLAN VIEW

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT:  10 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.

COPPER CRAFT
A EURAMAX COMPANY
SPIRE
THE SUSSEX- ROUND

AVAILABIE MATERIALS:
COPPER   FREEDOM GRAY COPPER   ALUMINUM

WEIGHT:  10 lbs.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.
SPIRE
THE TAYLOR

AVAILABLE MATERIALS:

COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 30 lbs.
OTHER: PIPE TO EXTEND 12" PAST SPIRE.
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS. FASTEN PIPE TO STRUCTURE.
### AVAILABLE MATERIALS:

- Copper
- Freedom Gray Copper
- Aluminum

### WEIGHT:

15 lbs.

### INSTALLATION:

Seal the mounting bracket (provided) to the roof surface for a watertight installation. Set spire base over mounting bracket and attach using fasteners provided. Specify roof slope for brackets.
SPIRE
THE VASE

1/2" DIAMETER
AIR TERMINAL

11"

2" BALL

35"

10"

SPUN PARTS

8"

SQUARE BASE

4 1/2"

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  ALUMINUM

WEIGHT: 8 lbs.

INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS.
SPIRE
THE WATERFORD

AVAILABLE MATERIALS:
COPPER FREEDOM GRAY COPPER ALUMINUM

WEIGHT: 12 LBS.
OTHER: 3/4” DIAMETER PIPE EXTENDS 12” PAST SPIRE
INSTALLATION: SEAL THE MOUNTING BRACKET (PROVIDED) TO THE ROOF SURFACE FOR A WATERTIGHT INSTALLATION. SET SPIRE BASE OVER MOUNTING BRACKET AND ATTACH USING FASTENERS PROVIDED. SPECIFY ROOF SLOPE FOR BRACKETS. FASTEN PIPE TO STRUCTURE.

COPPER CRAFT
A EURAMAX COMPANY
BRIEF PRODUCT SPECIFICATION

CopperCraft offers a wide selection of gutter profiles such as Traditional Ogee, Half Round and Box Bead. All of our gutters are produced as standard, high back or high back for standing seam. Roof flanges are available which eliminate the need for a separate eave drip edge, while ensuring that rain cannot get behind the gutter to cause serious water damage.

CopperCraft offers a full line of accessories including:
- Gutter and Downspout
- Gutter miters
- Elbows
- Outlets
- End-caps
- Straps
- Hangers and more

MANUFACTURER DESCRIPTION
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

<table>
<thead>
<tr>
<th>16 oz. Copper Steel</th>
<th>20 oz. Copper Aluminum</th>
<th>Patina Copper Galvanizd</th>
<th>Vm Zinc Rhenzink</th>
</tr>
</thead>
</table>

*MATERIALS VARY BY PROFILE.

MATERIAL STANDARDS

<table>
<thead>
<tr>
<th>Copper</th>
<th>Pre-Patina Copper</th>
<th>Freedom Gray Copper</th>
<th>Continental Bronze</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM B370</td>
<td>ASTM B370/B882</td>
<td>ASTM A240/A240m</td>
<td>ASTM B370</td>
</tr>
</tbody>
</table>

Copper sheet and strip for building materials
Pre-patina copper sheet and strip for building materials
Revere's exacting internal specifications
Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.

<table>
<thead>
<tr>
<th>Vm Zinc</th>
<th>Rhenzink</th>
<th>Aluminum</th>
<th>Galvanized/Galvaneal</th>
</tr>
</thead>
<tbody>
<tr>
<td>ASTM B69-11</td>
<td>ASTM B69-11</td>
<td>ASTM B69-08</td>
<td>ASTM A653/A653m-11</td>
</tr>
</tbody>
</table>

Architectural zinc type 1
Standard spec for rolled zinc
Architectural zinc type 1
Standard specification for aluminum and aluminum-alloy sheet and plate.

Galvanized/Galvaneal ASTM A653/A653m-11
Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process

Steel ASTM A792/A792m-03
Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

CopperCraft.com
800.486.2723
HALF ROUND GUTTERS

SINGLE BEAD - STANDARD 5",6",7",8"•

SINGLE BEAD - HIGH BACK 5",6",7",8"*

SINGLE BEAD - FOR STANDING SEAM 5",6",7",8"*

DOUBLE BEAD 5",6",7",8"

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PATINA COPPER  PAINT GRIP STEEL
PREWEATHERED ZINC  PREFINISHED ALUMINUM

* SPECIFY ROOF PITCH
** AVAILABLE CURVED
ALL HALF ROUND GUTTER ITEMS IN 10 FOOT LENGTHS.
ALL HALF ROUND GUTTER ITEMS ARE AVAILABLE WITH HANGERS AND STRAPS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14
HALF ROUND ACCESSORIES

ENDCAPS 5",6",7",8"

INSIDE/OUTSIDE MITER 5",6",7",8"

CAST HALF ROUND HANGERS 5",6"

FACE MOUNT HANGER 5",6",7",8" *

INSIDE/OUTSIDE MITER 5",6",7",8"

SIDE VIEW

AVAILABLE IN BRASS OR ALUMINUM

FRONT VIEW

AVAILABLE WITH EITHER A BRASS BOLT OR SPRING CLIP TO ATTACH TO GUTTER

ROOF MOUNT HANGER 5",6",7",8" *

AVAILABLE WITH EITHER A 10/24 MACHINE BOLT OR SPRING CLIP TO ATTACH TO GUTTER

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL
PREWEATHERED ZINC PREFINISHED ALUMINUM

* ALL HEAVY GAUGE. USE 12 GA BAR WITH PAINT GRIP.
USE 3/16" X 1" BAR WITH ALUMINUM, ZINC/TIN COATED COPPER, AND COPPER.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
GUTTER HANGER
CAST HALF ROUND

FRONT VIEW
NOT TO SCALE

<table>
<thead>
<tr>
<th></th>
<th>5&quot;</th>
<th>6&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>4 3/16&quot;</td>
<td>4 1/2&quot;</td>
</tr>
<tr>
<td>B</td>
<td>5&quot;</td>
<td>6&quot;</td>
</tr>
</tbody>
</table>

SIDE VIEW
NOT TO SCALE

STANDARD SPRING CLIP

HALF ROUND GUTTER

AVAILABLE MATERIALS
BRASS   ALUMINUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPERCRAFT
A EURAMAX COMPANY

REV. 7/14

5-03
QUARTER ROUND GUTTERS

QUARTER ROUND - STANDARD 5", 6", 7", 8"  
QUARTER ROUND - HIGH BACK - 5", 6", 7", 8" *

QUARTER ROUND FOR STANDING SEAM *  
5", 6", 7", 8"  
QUARTER ROUND ALSO AVAILABLE WITH  
3/4" RETURN W/ HEM ON ALL CONFIGURATIONS

INSIDE/ OUTSIDE MITERS - ENDCAPS  
5", 6", 7", 8"  
STANDARD FACE MOUNT OUTSIDE HANGER  
5", 6", 7", 8"

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PATINA COPPER  PAINT GRIP STEEL  
PREWEATHERED ZINC  PREFINISHED ALUMINUM

* SPECIFY ROOF PITCH
ALL QUARTER ROUND GUTTER ITEMS IN 10 FOOT LENGTHS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
QUARTER ROUND/ Ogee Gutter
Isometric Drawings of Hangers

5" - 8" Quarter Round Gutter & Hanger w/ Inside Strap

Inside Gutter Strap, Included w/ 7" + Hangers

Available w/ Spring Clip or Machine Bolt

**Gutter Profile Available in Standing Seam and Hi-Back.

5" - 8" Ogee Gutter & Hanger w/ Inside Strap

**Gutter Profile Available in Standing Seam and Hi-Back.

Hanger Specifications

Available Materials

<table>
<thead>
<tr>
<th></th>
<th>Aluminum</th>
<th>Copper</th>
<th>Tin Coated Copper</th>
<th>Galvanized</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot; x 1&quot; Hanger</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>.063&quot; x 1&quot; Strap</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12 ga x 1&quot; Hanger</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>20 ga x 1&quot; Strap</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* Strap included w/ 7" + Hangers

Rev. 7/14

CopperCraft
A Euramax Company

5-07
OGEE GUTTERS AND ACCESSORIES

OGEE GUTTER - STANDARD 5', 6', 7', 8' *

OGEE GUTTER HAS TRUE QUARTER ROUND ROLLS MATCHING TRADITIONAL GUTTER

OGEE GUTTER - HIGH BACK 5', 6', 7', 8'

STANDARD 6' FLANGE

INSIDE MITER 5', 6', 7', 8'

INSIDE HANGERS 5', 6', 7', 8' **

** SEE ISOMETRIC DRAWINGS

OUTSIDE HANGERS 5', 6', 7', 8' **

OUTSIDE MITER 5', 6', 7', 8'

END CAPS 5', 6', 7', 8'

AVAILABLE MATERIALS

COPPER
FREEDOM GRAY COPPER
PATINA COPPER
PAINT GRIP STEEL
PREWEATHERED ZINC
PREFINISHED ALUMINUM

* AVAILABLE CURVED

** ALL HEAVY GAUGE. USE 12 GA BAR WITH PAINT GRIP AND RHEINZINK.
USE 3/16" X 1" BAR WITH ALUMINUM, ZINC/ TIN COATED COPPER, AND COPPER.

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14

5–08
OGEE GUTTERS
DIMENSIONS

5" Ogee Gutter

6" Ogee Gutter

7" Ogee Gutter

8" Ogee Gutter

Drawings are not to scale.

In areas subject to snow slide, coordinate the front edge elevation of gutters with roof slope line.
BOX BEAD/ ROLLED BOX BEAD GUTTER
ISOMETRIC DRAWINGS OF HANGERS

5" - 8" BOX BEAD GUTTER & HANGER W/ INSIDE STRAP

AVAILABLE W/ SPRING CLIP OR MACHINE BOLT

**GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.

5" - 8" ROLLED BOX BEAD GUTTER & HANGER W/ INSIDE STRAP

AVAILABLE W/ SPRING CLIP OR MACHINE BOLT

**GUTTER PROFILE AVAILABLE IN STANDING SEAM AND HI-BACK.

HANGER SPECIFICATIONS

<table>
<thead>
<tr>
<th>AVAILABLE MATERIALS</th>
<th>Aluminum</th>
<th>Copper</th>
<th>Tin Coated Copper</th>
<th>Galvanized</th>
</tr>
</thead>
<tbody>
<tr>
<td>3/16&quot; X 1&quot; Hanger</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>.063&quot; X 1&quot; Strap</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>12 ga X 1&quot; Hanger</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>20 ga X 1&quot; Strap</td>
<td>● ● ●</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

* STRAP INCLUDED W/ 7" + HANGERS
BOX BEAD GUTTERS

BOX BEAD - STANDARD
5', 6', 7', 8'

BOX BEAD - HIGH BACK*
5', 6', 7', 8'

BOX BEAD FOR STANDING SEAM *
5', 6', 7', 8'

5/8" BEADROLL

INSIDE/OUTSIDE MITERS - ENDCAPS
5', 6', 7', 8'

GUTTER DIMENSIONS

<table>
<thead>
<tr>
<th>X</th>
<th>Y</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td>5'</td>
<td>5'</td>
<td>4.5'</td>
</tr>
<tr>
<td>6'</td>
<td>6'</td>
<td>5.5'</td>
</tr>
<tr>
<td>7'</td>
<td>7'</td>
<td>6.5'</td>
</tr>
<tr>
<td>8'</td>
<td>8'</td>
<td>7.5'</td>
</tr>
</tbody>
</table>

STANDARD FACE MOUNT HANGER
5', 6', 7', 8'

SEE 5-10 FOR HANGER SPECS.

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PATINA COPPER  PAINT GRIP STEEL
PREWEATHERED ZINC  PREFINISHED ALUMINUM

* SPECIFY ROOF PITCH
ALL BOX BEAD GUTTER ITEMS IN 10 FOOT LENGTHS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY
ROLLED BOX BEAD GUTTERS

ROLLED BOX BEAD - STANDARD
5', 6', 7', 8'

BOX BEAD - HIGH BACK*
5', 6', 7', 8'

ROLLED BOX BEAD FOR STANDING SEAM *
5', 6', 7', 8'

INSIDE/ OUTSIDE MITERS - ENDCAPS
5', 6', 7', 8'

STANDARD FACE MOUNT HANGER
5', 6', 7', 8'

5/8" BEADROLL

GUTTER DIMENSIONS

<table>
<thead>
<tr>
<th>W</th>
<th>X</th>
<th>Y</th>
<th>Z</th>
</tr>
</thead>
<tbody>
<tr>
<td>5'</td>
<td>5'</td>
<td>5'</td>
<td>4.5'</td>
</tr>
<tr>
<td>6'</td>
<td>6'</td>
<td>6'</td>
<td>5.5'</td>
</tr>
<tr>
<td>7'</td>
<td>7'</td>
<td>7'</td>
<td>6.5'</td>
</tr>
<tr>
<td>8'</td>
<td>8'</td>
<td>8'</td>
<td>7.5'</td>
</tr>
</tbody>
</table>

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL PREWEATHERED ZINC PREFINISHED ALUMINUM

* SPECIFY ROOF PITCH
ALL ROLLED BOX BEAD GUTTER ITEMS IN 10 FOOT LENGTHS.
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
CURVED GUTTERS

**CURVED HALF ROUND GUTTER**

![](image)

**ADDITIONAL SPECIFICATIONS:**
- Minimum radius of 6 ft.
- Available 5", 6", 7", & 8" in 10 ft. lengths.
- Half round radius gutter will have visible ribs that are integral to the manufacturing of the radius gutter.
- Customer must supply radius and arc length before production.

<table>
<thead>
<tr>
<th>AVAILABLE MATERIALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>16 oz and 20 oz copper</td>
</tr>
<tr>
<td>16 oz and 20 oz zinc/tin coated copper</td>
</tr>
</tbody>
</table>

**CURVED Ogee Gutter**

![](image)

**ADDITIONAL SPECIFICATIONS:**
- Minimum radius of 6 ft.
- Available 5" and 6" in 5 ft. +/- lengths.
- Ogee radius gutter is manufactured in three separate curved pieces.
- These three pieces are then soldered together to form the finished ogee gutter.
- Customer must supply radius and arc length before production.

<table>
<thead>
<tr>
<th>AVAILABLE MATERIALS</th>
</tr>
</thead>
<tbody>
<tr>
<td>16 oz and 20 oz copper</td>
</tr>
<tr>
<td>Preweathered zinc</td>
</tr>
<tr>
<td>16 oz and 20 oz freedom gray copper</td>
</tr>
<tr>
<td>Paint grip aluminum (rivet &amp; caulked)</td>
</tr>
</tbody>
</table>

**CopperCraft**

A EURAMAX COMPANY

5-13
DOWNSPOUT AND ACCESSORIES

ROUND DOWNSPOUT 3", 4", 5", 6", 7"

SQUARE DOWNSPOUT 3", 4", 5"
RECTANGLE DOWNSPOUT 2"X 3", 3"X 4", 4"X 5"

SQUARE AND RECTANGLE DOWNSPOUTS ARE ALSO AVAILABLE IN 24 GAUGE KYNAR COATED STEEL

ROUND OUTLETS 3", 4", 5", 6"

SQUARE DOWNSPOUT OUTLET 3", 4", 5"
RECTANGULAR DOWNSPOUT OUTLET 2"X 3", 3"X 4", 4"X 5"

SQUARE/ RECTANGLE ELBOWS 2"X 3", 3"X 4", 4"X 5"

**CUT AND SOLDERED STYLE**
WITH O/S SEAM (STANDARD)

CRIMPED STYLE
WITH I/S SEAM

**STYLE A**

**STYLE B**

AVAILABLE MATERIALS
COPPER
FREEDOM GRAY COPPER
PATINA COPPER
PREWEATHERED ZINC
PREFINISHED ALUMINUM
PAINT GRIP STEEL

* SPECIFY 30°, 45°, 60°, 75°, 90°
** SPECIFY INSIDE OR OUTSIDE SEAM
CUT STYLE FOR ALUMINUM USES POP RIVETS AND CAULK

COPPER CRAFT
A EURAMAX COMPANY

REV. 7/14
DOWNSPOUT STRAPS

ROUND 1 PC. STRAP 3", 4", 5", 6"

SQUARE DOWNSPOUT STRAP 3", 4", 5"

RECTANGULAR DOWNSPOUT STRAP
2" x 3"
3" x 4"
4" x 5"

ROUND 2 PC. STRAP 3", 4", 5", 6"

ORNAMENTAL 1 PIECE DOWNSPOUT STRAP
-3" x 4" ONLY

AVAILABLE IN COPPER & ZINC/ TIN COATED COPPER ONLY

DECORATIVE DOWNSPOUT STRAP 3", 4", 5", 6"

DECORATIVE RIBBON STRAP 4", 5", 6", 7"

NOT AVAILABLE IN .032 ALUMINUM

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PATINA COPPER PAINT GRIP STEEL
PREWEATHERED ZINC PREFINISHED ALUMINUM

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

5-15
SIZING CHART

<table>
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<td>B</td>
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<td>10.5&quot;</td>
<td>13&quot;</td>
<td>15.5&quot;</td>
<td>18&quot;</td>
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</tbody>
</table>

AVAILABLE MATERIALS

COPPER  FREEDOM GRAY COPPER  PATINA COPPER  PRE WEATHERED ZINC
TWISTED DOWNSPOUT

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC
PATINA COPPER  PAINT  GRIP  STEEL

DOWNSPOUT DIMENSIONS

<table>
<thead>
<tr>
<th>SIZE</th>
<th>A</th>
<th>B</th>
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</thead>
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</tr>
<tr>
<td>6&quot;</td>
<td>6&quot;</td>
<td>5.5&quot;</td>
</tr>
</tbody>
</table>

NOTE: TWISTED DOWNSPOUT REQUIRES SPECIAL ORDER OUTLETS

REV. 7/14
HALF ROUND GUTTER
SECTIONS

CUSTOM HALF ROUND HIGH BACK GUTTER WITH VERTICAL BACK EXTENSION. FOR APPLICATION IN SNOW AND ICE COUNTRY WHERE SLIDING ICE MAY DAMAGE FACE OF GUTTER

HANGER SECURED WITH 10/24 MACHINE BOLT OR WIRE SPRING CLIP (MACHINE BOLT SHOWN)

HANGERS AT 30° ON CENTER, MAXIMUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.
HALF ROUND GUTTER
SECTION

STANDARD HALF ROUND GUTTER WITH ROOF MOUNT HANGER. FOR SLATE OR SHINGLE ROOFING WITH OPEN RAFTERS.

HANGER SECURED WITH 10/24 MACHINE BOLT OR WIRE SPRING CLIP (SPRING CLIP SHOWN)

HANGERS AT 30" ON CENTER, MAXIMUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.
HALF ROUND GUTTER
SECTIONS

HALF ROUND HIGH BACK GUTTER WITH ROOF MOUNT HANGER.
FOR APPLICATION ON SLATE OR SHINGLE ROOFING
WITH OPEN RAFTERS OR RECEDING FASCIA

HANGER SECURED WITH 10/24
MACHINE BOLT OR WIRE SPRING
CLIP (MACHINE BOLT SHOWN)

HANGERS AT 30°
on center, maximum

REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.
HALF ROUND GUTTER
SECTIONS

STANDARD HALF ROUND GUTTER WITH FACE MOUNT HANGER.
FOR APPLICATIONS ON SLATE OR SHINGLE ROOFING
WITH VERTICAL FASCIA BOARD

HANGER SECURED WITH 10/24
MACHINE BOLT OR WIRE SPRING
CLIP (SPRING CLIP SHOWN)

1/2"

HANGERS AT 30" ON CENTER, MAXIMUM

REV. 7/14

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.
HALF ROUND GUTTER
SECTIONS

HALF ROUND GUTTER FOR STANDING SEAM WITH ROOF MOUNT HANGER.
FOR APPLICATIONS WITH OPEN RAFTERS, RECEDING FASCIA, OR VERTICAL FASCIA.

HANGER SECURED WITH 10/24
MACHINE BOLT OR WIRE SPRING
CLIP (MACHINE BOLT SHOWN)

HANGERS AT 30"
ON CENTER, MAXIMUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

COPPER CRAFT
A EURAMAX COMPANY

5–22
OGEE GUTTER
SECTIONS

STANDARD OGEE GUTTER WITH FACE MOUNT BRACKET AND INSIDE GUTTER STRAP
INSTALLATIONS IN HEAVY SNOW AND ICING AREA SHOULD UTILIZE BOTH
AN OUTSIDE HANGER AND AN INSIDE STRAP

RIVET OF
COMPATIBLE
MATERIAL

HANGERS AT 30°
ON CENTER, MAXIMUM

IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS
WITH ROOF SLOPE LINE.

COPPERCRAFT
A EURAMAX COMPANY
IN AREAS SUBJECT TO SNOW SLIDE, COORDINATE THE FRONT EDGE ELEVATION OF GUTTERS WITH ROOF SLOPE LINE.
CopperCraft Conductor Heads

BRIEF PRODUCT SPECIFICATION

CopperCraft conductor heads add architectural appeal while functioning as an overflow for water or ice build up. In long conductor runs, this product also allows air into the conductor to prevent a vacuum effect and keep water flowing effectively.

- Standard and custom designs are available.
- Hand-crafted units shipped ready to install.

MANUFACTURER DESCRIPTION

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

AVAILABLE MATERIALS

<table>
<thead>
<tr>
<th>Steel</th>
<th>Copper</th>
<th>Patina Copper</th>
<th>Vm Zinc</th>
</tr>
</thead>
<tbody>
<tr>
<td>16 oz.</td>
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<td></td>
</tr>
<tr>
<td>Copper</td>
<td>Aluminum</td>
<td>Galvanized</td>
<td>Rhenzink</td>
</tr>
</tbody>
</table>

*Materials vary by profile.

MATERIAL STANDARDS

<table>
<thead>
<tr>
<th>Material</th>
<th>Specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td>Copper</td>
<td>ASTM B370</td>
</tr>
<tr>
<td>Pre-Patina Copper</td>
<td>ASTM B370/B882</td>
</tr>
<tr>
<td>Freedom Gray Copper</td>
<td>ASTM A240/A240m</td>
</tr>
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<td>ASTM B370</td>
</tr>
<tr>
<td>Vm Zinc</td>
<td>ASTM B69-11, ASTM B69-08</td>
</tr>
<tr>
<td>Rhenzink</td>
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</tr>
<tr>
<td>Aluminum</td>
<td>ASTM B209-6</td>
</tr>
<tr>
<td>Galvanized/Galvaneal</td>
<td>ASTM A653/A653m-11</td>
</tr>
<tr>
<td>Steel</td>
<td>ASTM A792/A792m-03</td>
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</tbody>
</table>

PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products

CopperCraft.com 800.486.2723
CONDUCTOR HEADS
THE ABBEY

CAST ROSETTE

1/4" INSET

OUTLET UP TO A 4" DOWNSPOUT

AVAILABLE MATERIALS
PRE WEATHERED ZINC
COPPER FREEDOM GRAY COPPER
PAINT GRIP STEEL GALVANIZED

REV. 7/14
CONDUCTOR HEADS
THE BARON

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

LARGER UNIT FOR 6" D.S.
18"W X 20"T X 12"D

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PAINT GRIP STEEL  PRE WEATHERED ZINC

COPPERCRAFT
A EURAMAX COMPANY

1–02
CONDUCTOR HEADS
THE CARLISLE

OUTLET UP TO A 4" DOWNSPOUT

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PAINT GRIP STEEL  PRE WEATHERED ZINC

COPPER CRAFT
A EURAMAX COMPANY
CONDUCTOR HEADS
THE CHANCELLOR

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

1/4" INSETS

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER

COPPER CRAFT
A EURAMAX COMPANY

1–04
CONDUCTOR HEADS
THE CHURCHILL

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER

PRE WEATHERED ZINC PAINT GRIP STEEL GALVANIZED

Copper Craft
A Euramax Company

1–05
CONDUCTOR HEADS
THE ESSEX

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER
PRE WEATHERED ZINC  GALVANIZED
ALUMINUM  PAINT GRIP STEEL

COPPER CRAFT
A EURAMAX COMPANY

1-06
CONDUCTOR HEADS
THE HEATH

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

SIDE VIEW
TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER ALUMINUM

COPPER CRAFT A EURAMAX COMPANY

1–07
CONDUCTOR HEADS
THE INDUSTRIAL

OUTLET UP TO A 4"
DOWNSPOUT

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER  PRE WEATHERED ZINC
FREEDOM GRAY COPPER  ALUMINUM
PAINT GRIP  STEEL

COPPER CRAFT
A EURAMAX COMPANY
1-08
CONDUCTOR HEADS
THE MEDIEVAL

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

STAMPED LION'S HEAD OR OTHER STAMPING

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PRE WEATHERED ZINC
COPPER CRAFT® PAINT GRIP STEEL GALVANIZED

COPPER CRAFT®
A EURAMAX COMPANY

1—09
CONDUCTOR HEADS
THE MINI-ROYAL

CAST 1 3/4" DIA. MINI ROSETTE

OUTLET UP TO A 4" DOWNSPOUT

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PAINT GRIP STEEL PRE WEATHERED ZINC

COPPER CRAFT
A EURAMAX COMPANY

1-11
CONDUCTOR HEADS
THE PARISIAN

SIDE VIEW

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER
PRE WEATHERED ZINC PAINT GRIP STEEL GALVANIZED
CONDUCTOR HEADS
THE ROYAL

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

3 1/2" DIAMETER CAST ROSETTE

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER PRE WEATHERED ZINC
PAINT GRIP STEEL GALVANIZED

COPPER CRAFT
A EURAMAX COMPANY
CONDUCTOR HEADS
THE STRATFORD

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

BUILT IN OVERFLOW

AVAILABLE MATERIALS
COPPER FREEDOM GRAY COPPER ALUMINUM PAINT GRIP STEEL GALVANIZED

PRE WEATHERED ZINC
CONDUCTOR HEADS
THE WARWICK

OUTLET UP TO A 4" DOWNSPOUT

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER ZINC/TIN COATED COPPER ALUMINUM PREWEATHERED ZINC
CONDUCTOR HEADS
THE WINDSOR

3 1/2" DIAMETER CAST ROSETTES

OUTLET SIZE VARIES DEPENDING ON DOWNSPOUT SELECTED

SIDE VIEW

TOP VIEW

AVAILABLE MATERIALS
COPPER
FREEDOM GRAY COPPER
ALUMINUM
PAINT GRIP
STEEL
GALVANIZED

PRE WEATHERED ZINC

CopperCraft
A EURAMAX COMPANY
**CopperCraft Cornices**

**BRIEF PRODUCT SPECIFICATION**

CopperCraft sheet metal cornice systems provide the natural beauty of copper that will remain long after installation.

CopperCraft sheet metal cornices offer many advantages over similar cornice systems constructed from wood, including no maintenance, ease of installation, and cost.

- Standard and custom designs are available.
- CopperCraft also has the ability to recreate and restore existing cornice systems for historic restorations.

---

**MANUFACTURER DESCRIPTION**

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

**AVAILABLE MATERIALS**

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Copper sheet and strip for building materials
Pre-patina copper sheet and strip for building materials
Revere's exacting internal specifications
Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
Architectural zinc type 1
Standard spec for rolled zinc
Architectural zinc type 1
Standard spec for rolled zinc
Standard specification for aluminum and aluminum-alloy sheet and plate.
Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

**PRODUCT INSTALLATION**

For specific installation instructions, visit CopperCraft.com/products
ACCURACY OF OVERHANG DIMENSION IS CRITICAL.

SOFFIT PIECE. INSTALL GUTTER USING BRACKETS AT 30" O.C.

SPECIFY ROOF MOUNT OR FACE MOUNT BRACKET. IF ROOF MOUNT, SPECIFY ROOF PITCH.

CONTINUOUS RECEIVER 10 FOOT LONG. (SEE DRAWING)

AVAILABLE MATERIALS

COPPER  FREEDOM GRAY COPPER  PREFINISHED ZINC  PAINT GRIP  PREFINISHED ALUMINUM

DIMENSIONS:  10 FOOT LONG. (SEE DRAWING)
WEIGHT:  48 lbs.
INSTALLATION:  1- INSTALL CONTINUOUS RECEIVER. 2- INSTALL CORNICE. 3- INSTALL SOFFIT PIECE. 4- INSTALL GUTTER USING BRACKETS AT 30" O.C.
ACCURACY OF OVERHANG DIMENSION IS CRITICAL.
OTHER INFORMATION:  SPECIFY ROOF MOUNT OR FACE MOUNT BRACKET. IF ROOF MOUNT, SPECIFY ROOF PITCH.
CORNICE
THE CONCORD

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PREFINISHED ZINC  PAINT GRIP  PREFINISHED ALUMINUM

DIMENSIONS:  10 FOOT LONG. (SEE DRAWING)
WEIGHT:  24 lbs.
INSTALLATION:  FASTEN AT TOP AND BOTTOM OF CORNICE. 10" HORIZONTAL AND VERTICAL DIMENSIONS ARE CRITICAL FOR CORRECT FIT.

COPPERCRAFT
CONTINUOUS RECEIVER

PREFINISHED ALUMINUM

AVAILABLE WITH OR WITHOUT DENTILS (5" LONG PLACED AT SET UNIT IN BOTTOM RECEIVER AS SHOWN. FASTEN TOP TO ROOF USING CLEATS AT 24" O.C. OVERHANG TOLERANCE 7 1/2" TO 9"

PREFINISHED ZINC

AVAILABLE MATERIALS

COPPER FREEDOM GRAY COPPER PREFINISHED ZINC PAINT GRIP PREFINISHED ALUMINUM

DIMENSIONS: 10 FOOT LONG. (SEE DRAWING)

WEIGHT: 24 lbs.

INSTALLATION: SET UNIT IN BOTTOM RECEIVER AS SHOWN. FASTEN TOP TO ROOF USING CLEATS AT 24" O.C. OVERHANG TOLERANCE 7 1/2" TO 9"

ORDER INFORMATION: AVAILABLE WITH OR WITHOUT DENTILS (5" LONG PLACED AT 12" O.C.). SPECIFY ROOF PITCH.
CopperCraft offers three metal roof panel configurations that can complement a variety of architectural styles.

Options include:
- Standing seam panels featuring 1 inch high, 5-ply double-lock standing seams. This system is designed to provide a UL-90 wind uplift rating and can be curved and/or tapered.
- Flat seam panels offering a variety of applications from waterproofing flat decks (when utilizing soldered seams) to high profile, high slope design statements.
- Diamond panels, a variation of the flat seam panel, offering a one-of-a-kind look that lends itself well to dome ornamentation and cladding.

### MANUFACTURER DESCRIPTION
- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

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<td>20 oz. Copper</td>
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</tr>
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<td>Steel</td>
<td>Revere's exacting internal specifications for copper</td>
</tr>
<tr>
<td>Patina Copper</td>
<td>Copper sheet and strip for building materials, that has been oxidized to</td>
</tr>
<tr>
<td></td>
<td>a uniform to a brown-black/statuary finish.</td>
</tr>
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<td>Vm Zinc</td>
<td>Copper sheet and strip for building materials, that has been oxidized to</td>
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<td></td>
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<tr>
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</tr>
<tr>
<td>Galvanized</td>
<td>Architectural zinc type 1</td>
</tr>
<tr>
<td>Rhenzink</td>
<td>Standard spec for rolled zinc</td>
</tr>
</tbody>
</table>

### MATERIAL STANDARDS

- Copper: ASTM B370
- Pre-Patina Copper: ASTM B370/B882
- Freedom Gray Copper: ASTM A240/A240m
- Continental Bronze: ASTM B370
- Vm Zinc: ASTM B69-11
- Rhenzink: ASTM B69-11
- Aluminum: ASTM B69-08
- Galvanized/Galvaneal: ASTM A653/A653m-11
- Steel: ASTM A792/A792m-03

### PRODUCT INSTALLATION

For specific installation instructions, visit CopperCraft.com/products
STANDING SEAM PANELS

STANDING SEAM PANELS

STANDARD WIDTHS: 12", 15", 18" & 21" IN COPPER

METAL PANEL
W/ 3/4" TURN-UP

BUTTERFLY CLIP
SPACED 12" O.C. TYP.

1" BATTEN CAP PANEL PROFILE

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER
PREFINISHED ALUMINUM/ STEEL  PAINT GRIP STEEL

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

9-02
STANDING SEAM ROOF PANELS ARE AVAILABLE IN WIDTHS FROM 12" – 21" PANELS MAY BE ANY LENGTH. WE RECOMMEND COPPER PANELS BE NOT MORE THAN 30 FEET LONG. RECOMMENDED LENGTH OF OTHER PANELS IS 40 FOOT MAX. WIDER PANEL WIDTHS ARE MORE ECONOMICAL, BUT WILL ALSO DISPLAY A HIGHER DEGREE OF OIL CANNING.

AVAILABLE IN 1" HIGH STANDING SEAM TYPICAL CLIP SPACING IS 18" ON CENTER. HIGH WIND ZONES OR EAVE AND CORNER CONDITIONS MAY VARY. CALL FOR SPECIFIC DETAILS CLIPS ARE AVAILABLE IN COPPER, STAINLESS STEEL OR GALVANIZED STEEL
TAPERED PANELS

Straight tapered panels for cone shaped or turret roofs.
Integrally seamed panels come in a wide variety of lengths, widths and tapers.

Curved and tapered panels for dome roofs.
The only integrally seamed panel that can be compound curved.

Available materials:
Copper  Freedom Gray Copper  Preweathered Zinc  Patina Copper

CopperCraft
A EURAMAX COMPANY

REV. 7/14

9–04
COPPERCRAFT
A EURAMAX COMPANY

CURVED PANELS

USE SINGLE (OR SIMPLE) RADIUS PANELS FOR BARREL VAULT ROOFS. MULTIPLE RADIi PANELS ARE USED FOR ELLIPTICAL SHAPED ROOFS. COPPERCRAFT ROOF PANELS ALLOW THE DESIGNER TO CREATE THE ULTIMATE IN ROOF SYSTEMS

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PAINT GRIP STEEL

REV. 7/14
DIAMOND PANELS

AVAILABLE MATERIALS:
COPPER  FREEDOM GRAY COPPER  PREWEATHERED ZINC  PATINA COPPER

3/4" HEM TURNED OVER
3/4" HEM TURNED UNDER

10 1/2"

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

9-06
FLAT SEAM PANELS

SIZE SHOWN IS TYPICAL. OTHER SIZES AVAILABLE UPON REQUEST. PANEL IS AVAILABLE WITH OR WITHOUT PRETINNED EDGES.

AVAILABLE MATERIALS:
- COPPER
- FREEDOM GRAY COPPER
- PREWEATHERED ZINC
- PATINA COPPER

REV. 7/14
1. ROOF PANELS WITH RIBS CUT BACK 1" AND PANS TURNED UNDER INTO RECEIVER FLASHING.
2. METAL VALLEY FLASHING/RECEIVER FLASHING IN 10' PIECES HELD IN PLACE WITH 2" CLEATS.
3. 30# ROOFING FELT RUNS OVER VALLEY FLASHING.
4. 2" CLEATS SPACED 2'-0" ON CENTERS.
5. ROOF DECK.
1. 1" TALL SINGLE LOCK HIP/RIDGE.

2. INSTALLATION PROCEDURE: a.) RUN PANELS PAST RIDGE 1". SEAM PANELS, THEN FOLD OVER RIB 6" FROM RIDGE. TURN BACK TOP 1" OF PANEL SO IT DOES NOT INTERFERE WITH PANELS ON OPP. SIDE. b.) RUN OPPOSITE PANELS PAST RIDGE 2 1/2". SEAM PANELS, THEN FOLD OVER RIB 6" FROM RIDGE. TURN TOP 2 1/2" OF PANELS STRAIGHT UP AND FOLD OVER THE 1" HEM OF OPP. PANELS.

3. ROSIN PAPER.
4. 30# ROOFING FELT.
5. ROOF DECK.
1. METAL HIP/RIDGE CAP IN 10' PIECES
2. CONTINUOUS "ZEE" CLOSURE NOTCHED FOR RIBS AND SET IN FULL BED OF SEALANT.
3. ROOF PANELS WITH ENDS PANNED UP 1" AND SEALED.
4. ROSIN PAPER.
5. 30# ROOFING FELT.
6. ROOF DECK.
1. ROOF PANELS WITH RIBS CUT BACK 1" AND PAN TURNED UNDER TO RECEIVER FLASHING.
2. 30# ROOFING FELT MUST BE RUN OVER RECEIVER FLASHING.
3. ROSIN PAPER.
4. 2" CLEAT SPACED 2'-0" ON CENTERS.
5. ROOF DECK.
6. METAL EAVE FLASHING IN 10' PIECES HELD IN PLACE WITH 2" CLEAT TOP AND CONTINUOUS CLEAT FRONT.
7. CONTINUOUS CLEAT SET IN BED OF SEALANT AND SECURED TO BUILDING AT 18" ON CENTER.
1. 1" OR 1-1/2" TALL STANDING SEAM ROOF PANEL.
2. PAN END OF PANEL UP 1" AND SEAL WATERTIGHT.
3. HEADWALL FLASHING.
4. SAW CUT REGLET WITH BACKER ROD AND SEALANT.
5. CONTINUOUS "ZEE" FLASHING NOTCHED FOR RIBS AND SET IN SEALANT.
6. ROSIN PAPER.
7. 30# ROOFING FELT.
8. ROOF DECK.
RAKE DRIP

1. ROOF PANELS WITH END PANEL CUSTOM FORMED TO CREATE TRUE VISUAL EDGE.
2. ROSIN PAPER.
3. 30# ROOFING FELT.
4. 2" CONTINUOUS CLEAT.
5. ROOF DECK.
1. ROOF PANELS WITH LAST PANEL TURNED UP MINIMUM OF 4".
2. METAL RAKE FLASHING HELD IN SAW CUT REGLET WITH LEAD PLUG.
   OVERLAP TURNED UP ROOF PANEL MINIMUM OF 3".
3. BACKER ROD SET IN SEALANT.
4. ROSIN PAPER.
5. 30# ROOFING FELT.
6. ROOF DECK.
TRANSVERSE SEAM

STEEP PITCH TRANSVERSE SEAM
(6/12 OR MORE PITCH)

LOW PITCH TRANSVERSE SEAM
(3/12 TO 6/12 PITCH)
CopperCraft offers a full line of sheet metal flashing and trim products, allowing designers to specify a complete sheet metal package.

Capabilities include all traditional sheet metal flashing used in conjunction with slate roof systems, standing seam systems and fine tile and shingle systems.

- Standard and custom designs are available.
- All trim and flashings are made in 10’ lengths.

**MANUFACTURER DESCRIPTION**

- CopperCraft® 404 E. Dallas Road, Grapevine, TX 76051
- Telephone: 800.486.2723
- Email: info@CopperCraft.com
- Website: CopperCraft.com

**AVAILABLE MATERIALS**

<table>
<thead>
<tr>
<th>16 oz. Copper</th>
<th>20 oz. Copper</th>
<th>Patina Copper</th>
<th>Vm Zinc</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steel</td>
<td>Aluminum</td>
<td>Galvanized</td>
<td>Rhenzink</td>
</tr>
</tbody>
</table>

*Materials vary by profile.

**MATERIAL STANDARDS**

- Copper: ASTM B370
- Pre-Patina Copper: ASTM B370/B882
- Freedom Gray Copper: ASTM A240/A240m
- Continental Bronze: ASTM B370
- Vm Zinc: ASTM B69-11
- Rhenzink: ASTM B69-11
- Aluminum: ASTM B209-6
- Galvanized/Galvaneal: ASTM A653/A653m-11
- Steel: ASTM A792/A792m-03
- Copper sheet and strip for building materials
- Pre-patina copper sheet and strip for building materials
- Revere’s exacting internal specifications
- Copper sheet and strip for building materials, that has been oxidized to a uniform to a brown-black/statuary finish.
- Architectural zinc type 1
- Standard spec for rolled zinc
- Architectural zinc type 1
- Standard spec for rolled zinc
- Standard specification for aluminum and aluminum-alloy sheet and plate.
- Standard specification for steel sheet zinc-coated (galvanized) or zinc-iron alloy-coated (galvannealed) by the hot dip process
- Standard specification for steel sheet, 55% aluminum-zinc alloy-coated by the hot dip process

**PRODUCT INSTALLATION**

For specific installation instructions, visit CopperCraft.com/products
VENTED RIDGE ROLL

"Z" STRIP INCLUDED. FASTEN AT 12" O.C.

AVAILABLE MATERIALS
COPPER  FREEDOM GRAY COPPER  PATINA COPPER  PAINT GRIP STEEL
PREWEATHERED ZINC  GALVANIZED  PREFINISHED ALUMINUM

AVAILABLE IN 10 FOOT LENGTHS
SPECIFY ROOF PITCH
DIMENSIONS SHOWN ARE STANDARD
COPPER CRAFT WILL CUSTOM FABRICATE TO YOUR DIMENSIONS

REV. 7/14
HIP/ RIDGE ROLL
FOR SHINGLES/ SLATE

LARGE HIP ROLL
POP RIVETS AT LAP JOINTS

2 1/2"
5"
1"
POP RIVETS AT LAP JOINTS

CONTINUOUS ZEE BETWEEN EACH PANEL, SET IN SEALANT NOTCH AROUND SEAM AND FOLD OVER IN FIELD

SMALL HIP ROLL

DETAIL FOR S.S. ROOF PANELS

AVAILABLE MATERIALS
COPPER ZINC/TIN COATED COPPER PATINA COPPER PAINT GRIP STEEL
PREWEATHERED ZINC GALVANIZED PREFINISHED ALUMINUM

AVAILABLE IN 10 FOOT LENGTHS
SPECIFY ROOF PITCH AND WHETHER HIP OR RIDGE DIMENSIONS SHOWN ARE STANDARD COPPER CRAFT WILL CUSTOM FABRICATE TO YOUR DIMENSIONS

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

4—02
VALLEYS

AVAILABLE MATERIALS
COPPER  ZINC/TIN COATED COPPER  PREFINISHED ALUMINUM/STEEL  PREWEATHERED ZINC  PATINA COPPER  PAINT GRIP STEEL  GALVANIZED

SPECIFY VALLEY ANGLE.
AVAILABLE IN 10 FOOT LENGTH.
*DIVERTER IS RECOMMENDED BUT OPTIONAL ON ALL VALLEY PROFILES

COPPER CRAFT
A EURAMAX COMPANY
TRIM AND FLASHING

* EAVE/RAKE TRIM

* DRIP EDGE FOR STANDING SEAM

STANDARD BRICK STEP FLASHING

STANDARD COUNTER FLASHING

AVAILABLE MATERIALS
COPPER  ZINC/TIN COATED COPPER  PREFINISHED ALUMINUM  PREWEATHERED ZINC  PATINA COPPER  PAINT GRIP STEEL  GALVANIZED

* SPECIFY ROOF PITCH.
AVAILABLE IN 10 FOOT LENGTH.
RIDGE VENT CAP
SECTION

STAINLESS STEEL BUG
SCREEN (INCLUDED)

16OZ COPPER CONTINUOUS
WATER STOP FASTENED TO
STRUCTURE. (REQUIRED ON
SLOPES 10 IN 12 AND LESS)

16OZ COPPER VENT CAP
SNAPPED ONTO CAP
SUPPORT. RECOMMEND
CAP BE POP RIVETED
TO SUPPORTS TO
INSURE POSITIVE
ATTACHMENT

3" LONG REVERSIBLE
VENT CAP SUPPORT IN
32OZ COPPER SPACED
24" O.C.

1'-0"

3 1/4"

1/2"

1"

VENT CAP SYSTEM

FREE AREA: 15 SQ. IN. PER FT

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

4-05
RIDGE ROLL VENT CAP SECTION

STAINLESS STEEL BUG SCREEN (INCLUDED)

16OZ COPPER CONTINUOUS WATER STOP FASTENED TO STRUCTURE. (REQUIRED ON SLOPES 10 IN 12 AND LESS)

16OZ COPPER VENT CAP SNAPPED ONTO CAP SUPPORT. RECOMMEND CAP BE POP RIVETED TO SUPPORTS TO INSURE POSITIVE ATTACHMENT

3" LONG REVERSIBLE VENT CAP SUPPORT IN 32OZ COPPER SPACED 24" O.C.

VENT CAP SYSTEM

FREE AREA: 15 SQ. IN. PER FT

REV. 7/14

COPPER CRAFT
A EURAMAX COMPANY

4-06
HIP/ RIDGE ROLL ENDCAP

HIP/ RIDGE ROLL

TABBED EDGES FIT INSIDE HIP/ RIDGE ROLL. SOLDER OR POP RIVET IN PLACE

HIP/ RIDGE ENDCAP
MASTERING COPPER

CopperCraft was established in 1989 with the goal of continuing the high quality and craftsmanship found in old world metalworking. CopperCraft is committed to educating and training employees, ensuring the art of metal crafting remains relevant for years to come.

Today—through the backing of OmniMax International, Inc.—CopperCraft combines traditional craftsmanship with modern day technology and equipment to provide high quality, architectural products. Our products can be found in homes of distinction throughout the world.

SUPPORT

Our construction engineers are ready to help bring your design from concept to reality with professional project consultation. We work with customers to create the best project plans for all projects.